



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4854-1**Job Sheet 188647****Part No:** D4854-1**Job Qty:** 14 pcs**Part Name:** Lower Bracket**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/14/19**Job Tracking No:****Due Date:** 1/18/19**Created By:** Patrick Lussier**Type:** Stock**Description:**

Note: D4854 REV.B IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS IPP REV:B 17.12.08 AS PER DWG
REV.B DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Purchasing	14 pcs	1/18/19	0.00	0.00	Purchasing - 1	JAN 15 2019	
						Purchasing - 2		
						Purchasing - 3		
100	Packaging 2-1 - Receive - B4B	14 pcs	1/18/19	0.05	0.00	Packaging 2 - 1 - B4B	JAN 15 2019	
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		
						Packaging 2 - 21 - B4B		
						Packaging 2 - 22 - B4B		
						Packaging 2 - 23 - B4B		
						Packaging 2 - 24 - B4B		
						Packaging 2 - 25 - B4B		
						Packaging 2 - 26 - B4B		
						Packaging 2 - 27 - B4B		



Container No: S144899



Part: D4854-1
Job No: 188647
Serial No/Batch: S144899
Revision: B
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/15/19

**Container No:** S144899**Part:** D4854-1**Job No:** 188647**Serial No/Batch:** S144899**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	DAS
105	QC 6	14 pcs	1/18/19	0.00 0.00	QC 6 - 38	38
					QC 6 - 42	3-89
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
180	Packaging 3-1 - Stock - B4B	14 pcs	1/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	JAN 14 2019
					Packaging 3 - 8 - B4B	DAS
					Packaging 3 - 9 - B4B	6
					Packaging 3 - 10 - B4B	9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
190	QC 21 - SA	14 pcs	1/18/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
Part Op 90 - (Purchasing) ISSUE P/O TO METEC: <u>042250</u> MANUFACTURE AS PER DWG C OF C IS REQUIRED Descriptions: 100 - (Receive & Inspect for Damage & Mat'l Certs) 105 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)						

x14 for hws 14 Jan 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4854-1P	Lower Bracket	14 Ea (1 ea)	90-Purchasing	5144884
D4921	Lug Extrusion	.9240 pcs (.066 ea)	90-Purchasing	5144885
				5144900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D4854-1P	14	0	0
	D4921	1	244	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Bracket	0.300Inches ± 0.030	0.330 0.270		
2	Lower Bracket	0.500Inches ± 0.030	0.530 0.470		
3	Lower Bracket	0.750Inches ± 0.030	0.780 0.720		
4	Lower Bracket	0.260Inches ± 0.005	0.265 0.255		
5	Lower Bracket	3.500Inches ± 0.030	3.530 3.470		
6	Lower Bracket	2.200Inches ± 0.030	2.230 2.170		
7	Lower Bracket	4.450Inches ± 0.030	4.480 4.420		
8	Lower Bracket	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Lower Bracket	3.700Inches ± 0.005	3.705 3.695		
10	Lower Bracket	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
11	Lower Bracket	1.880Inches ± 0.030	1.910 1.850		
12	Lower Bracket	1.250Inches ± 0.010	1.260 1.240		
13	Lower Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	
14	Lower Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	

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Tel (613) 632-5200

PURCHASE ORDER

PO042250



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042250
PO Date: 1/14/19
Due Date: 1/18/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188647	D4854-1P			Lower Bracket : Various STC's	Firmed	-	1/18/19	14 Ea	0 Ea	14 Ea	\$36.06/Ea	\$504.84
Grand Total:													\$504.84

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24523
Shipment Date: 14-Jan-2019
Ship Via: Pick up at METEC
Order Number: 3362
Order Date: 01/14/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042250 ✓
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	14	14 ✓	0	0	EA	DART-D4854-1P Lower Bracket alodined and painted as per QSI 005	B	3362-01

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
14	D4854-1	Lower Bracket	B	B897077	22497	42250

MATERIAL: supplied by DART

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, January 14, 2019